

NEXA AUTOCOLOR® Car Process Chart

Preparation	Undercoat	Colour	Clearcoat	
<h2>Bare Metal</h2>	<p>P850-1402 Spirit Wipe Ready to Use</p>  <p>P980-8252 AQUABASE® Plus Waterborne Pre-Cleaner Ready to Use</p> 	<p>P565-9868 Chromate Free Etch Primer Mix: 1:1 Activator: P275-9069 or P275-9070 (Slow)</p>  <p>P565-5701/5705/5707 Premium Primer Surfacer Can be applied with a roller Mix: 7:1:2 (Spray) Mix: 7:1:0.25 (Roll) Hardener: P210-8815 Thinner: P850-1693 (Medium) P850-1694 (Slow)</p>  <p>P565-5801/5805/5807 2K® Speed Surfacer Mix: 7:1:2 Hardener: P210-8815 Thinner: P852-1678 (below 15°C) Thinner: P850-1694 (IR Drying)</p> 	<p>SG01</p> <p>P989-xxxx AQUABASE® Plus Basecoat Mix: Performance Additive Process for Silver Metallics (greater than 70% aluminium toner) P989-xxxx – 100 Parts P935-1250 – 10 Parts P980-5000 – 10 Parts Min</p> <p>Performance Additive Process for all other colours P989-xxxx – 100 Parts P935-1250 – 10 Parts P980-5000 – 5 Parts Min</p> <p>Standard Process for Metallics, Pearls and Special Effects P989-xxxx – 100 Parts P980-5000 – 15-20 Parts</p> <p>Standard Process for Solid Colours P989-xxxx – 100 Parts P980-5000 – 10 Parts</p>	<p>P190-8000 2K® Express Plus Clearcoat Mix: 2:2:0.5 Hardener: P210-8817 Thinner: P850-1660 Thinner: P852-1661 (IR)</p>  <p>P273-1106 & P850-1622 2K® Spot Blender Ready to Use</p> 
	<h2>E-Coat</h2>	<p>P850-1402 Spirit Wipe Ready to Use</p>  <p>P980-8252 AQUABASE® Plus Waterborne Pre-Cleaner Ready to Use</p> 	<p>P565-5601/5605/5607 Self Levelling Primer Mix: 4:1:2 Hardener: P210-8815 Thinner: P852-1690 Thinner: P852-1670 (Plastic Parts)</p>  <p>Dedicated Engine Bay Colours Mix: 100 Parts Colour 15 Parts P210-9115 Activator 10-20 Parts P980-5000</p> 	<p>SG03</p> <p>SG05</p> <p>SG06</p> <p>SG07</p> <p>Converting Existing Colours Mix: 70 Parts Colour 30 Parts P935-1135 Stir thoroughly then add: 15 Parts P210-9115 Activator 10-20 Parts P980-5000</p> 

Select correct Primer shade