

bodyline® Gripspeed sanding process

Panel Applications



Grinding & Welding Removal Griplock:
Grinding Discs, P36 - P50
50mm, 75mm



Weld Removal & Grinding Awkward Areas:
Ceramic/Zirconia Belts, P40 - P120
10 x 330, 20 x 520.



Weld & Stock Removal:
Zirconia Fibre Discs P24 - P50
100mm, 115mm, 180mm



Preparation Of Damaged Area:
Gripspeed D.A. Discs, P80
80mm, 125mm, 150mm



Apply Bodyfiller:
Filler Spreader
Mixing Board



Flat Bodyfiller:
Gripspeed Strips, P80
70 x 125, 70 x 198, 70 x 420, 115 x 228



Final Flat Bodyfiller:
Gripspeed Strips, P180
70 x 125, 70 x 198, 70 x 420, 115 x 228



Feather Edge Repair:
Gripspeed D.A. Discs, P180/P320
80mm, 125mm, 150mm



New Panel Preparation



Preparation Of Electro-Coat:
Gripspeed D.A. Discs, P320/P500
80mm, 125mm, 150mm



Preparation Of E-Coat & Awkward Areas:
Gripspeed Weave Pads, Very Fine (Red)
Hand Pads, Rolls, Weave Prep Pads

Paint Applications



Pre-Preparation Of Primer Area:
Bodyguide Powder



Flattening Of Primer Area:
Gripspeed Strips, P320
70 x 125, 70 x 198, 70 x 420, 115 x 228



Flattening Of Awkward Primer Area:
Bodysoft Sponge, P320 - P1000
115 x 140



Final Flattening Of Primer:
Gripspeed D.A. Discs, P500
80mm, 125mm, 150mm



Blend Repair & Adjacent Panels:
Gripspeed Blend & Finish D.A. Discs or
Gripspeed Film D.A. Discs, P1000
80mm, 125mm, 150mm



Blend Repair & Adjacent Panels by hand:
Gripspeed Weave pads, Ultra Fine (Grey)
Hand Pads, Rolls, Weave Prep Pads, Flattening Paste



Polishing Preparation Process



Removal Of Defects:
Gripspeed Film D.A. Discs, P1200 - P1500
80mm, 125mm, 150mm



Removal Of Minor Defects:
PSA Daisy Discs, P2000
35mm



Moisten Blend & Finish Discs:
Bodyshine Liquid
1 Litre



Final Preparation Prior To Polishing:
Gripspeed Blend & Finish Discs, P2000
80mm, 125mm, 150mm



Health & Safety in the bodyshop:

- Ensure that the working area is clean and tidy
- Wear protective ear and eye equipment
- Wear suitable respiratory equipment when working with hazardous materials
- Wear protective gloves
- Lubricate sander as per manufacturer's instructions
- Non lubrication can cause damage to the machine

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