

# ALLOY WHEEL PROCESS

# BODYLINE

## Repair Process

Identify the colour using the colour chips



**TOP TIP**  
Make sure you check the colour in the correct light source blending in the flexible chips if necessary

Assess damage to be repaired



Clean thoroughly using the Bodyline TFR and a Bodyline Weave Prep Pad



**TOP TIP**  
Put the solution in a suitable container that can be sealed and can use again and again. Dilute as required

Sand repair area using Bodyline P80 & P180



**TOP TIP**  
Use a 75mm sander to keep the repair small

Clean and apply the QBond to the damaged area, apply adhesive followed by the powder. Then apply more adhesive to cover all the powder and allow 3 minutes to dry



**TOP TIP**  
Mask off the edge to allow you to build up the repair and save wasting material

## HEALTH & SAFETY IN THE BODYSHOP



- Ensure that the working area is clean and tidy.
- Wear protective ear and eye equipment.
- Wear suitable respiratory equipment when working with hazardous materials.
- Wear protective gloves.

Sand with Bodyline P80 / P180



Clean the whole wheel with Bodyline EC Degreaser



**TOP TIP**  
Apply and wipe clean with Bodyline precleaning cloth

Apply Bodyline Fine Polyester Stopper or the Bodyline AC Gel to any small imperfections and sand with Bodyline P320



**TOP TIP**  
Apply dryguide coat before you rub the stopper to save your abrasives

Apply the primer and allow to dry, sand the primer using Bodyline P500 and then Bodyline Microfine Sanding Sponge



Clean the whole wheel with Bodyline EC Degreaser



To achieve the Chrome effect, apply the Bodyline Black or Grey ground coats over the primer area until covered and allow to dry



Apply the transparent Bodyline Scratch Filler over the whole area to be blended. This allows the correct colour effect to be achieved with a small amount of Chrome effect paint



**TOP TIP**  
As this layer is clear make sure it has fully dried before applying the chrome

Apply the chrome in single coats to the desired colour effect over the black or grey ground coats and allow to dry fully



**TOP TIP**  
For the ghost chrome apply very light coats to achieve the desired effect

For the bright silver, sparkle silver & anthracite colours apply in single coats over the primed area until covered, allow to dry



Apply clearcoat and allow to dry

